



Photo-thermal synergistically catalytic conversion of glycerol and carbon dioxide to glycerol carbonate over Au/ZnWO₄-ZnO catalysts

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ABSTRACT

Converting glycerol and CO₂ into glycerol carbonate offers a green pathway for utilizing biodiesel by-product glycerol and greenhouse gas CO₂ as well as synthesizing the important chemical compound glycerol carbonate. In this study, for the first time, the abundant visible light was introduced into thermal-driven glycerol carbonylation system, aiming to improve catalyst performance via breaking the thermodynamic equilibrium limitations. Here x%Au/ZnWO₄-ZnO catalysts were designed for the photo-thermal catalytic system. It was found that, ZnWO₄-ZnO itself was effective in glycerol carbonylation even under thermal-driven condition, and the loading of plasmonic Au further enhanced the catalytic performances especially with visible light irradiation. The visible light responsivity of the catalysts and reaction temperatures played important roles for the photo-thermal performance of x%Au/ZnWO₄-ZnO, indicating the strong photo-thermal synergistic effect for the highly promoted catalytic performance. This study suggests the photo-thermal synergistic catalysis is one of efficient approaches for further improving catalytic performance.

1. Introduction

Glycerol carbonate is an important compound in the chemical field as inert solvent, electrolyte of lithium ion batteries, and monomer of polycarbonate resins [1–4]. It could be synthesized via the direct reaction of glycerol, the major by-product of the biodiesel production process, with various sources of carbonyl functionality [5–7]. The use of renewable carbon source to produce glycerol carbonate is meaningful for sustainable development. Greenhouse gas CO₂ is a cheap, abundant and renewable carbon source [8–15]. Synthesizing glycerol carbonate from glycerol and CO₂ could comprehensively utilize biodiesel by-product and greenhouse gas, depicting a green and sustainable reaction pathway [1,10,16]. Heat could act as the driving force for the synthesis of glycerol carbonate from glycerol and CO₂, however, due to thermodynamic equilibrium limitations, the yield for target product glycerol carbonate is low, even in the presence of proper catalyst and under ultra-high reaction pressure (> 10.0 MPa) [1,10,16].

Photocatalysis is a research hotspot in recent years [9,17–22]. Introducing light into a thermal-driven catalytic reaction system could improve the performance of a proper catalyst [15,23–25]. Kong et al. reported that, the interleaved energy bands between semiconductors

and the doping of plasmonic metal over Cu/NiO-MoO₃/SiO₂ and Cu/NiO-V₂O₅/SiO₂ photocatalysts benefited the effective separation of photo-generated electron-hole pairs, thereby promoted the activations of CO₂ and methanol and significantly enhanced the generation of product dimethyl carbonate under ultraviolet irradiation [26,27].

To date, there have been no literatures studying light assisted thermal-driven glycerol carbonylation by CO₂ to glycerol carbonate. Tailoring efficient catalysts and investigating light effects for this catalytic system would be of great significance both for fundamentally unravelling the reaction mechanism and practically providing a sustainable pathway for glycerol carbonate production. TiO₂, WO₃, CeO₂, Mo₂O₃, Bi₂S₃, Mo₂C, SiC, C₃N₄, ZnWO₄ and ZnO are classic semiconductors, and have been reported to be capable for photocatalytic CO₂ activation and reduction [28,29]. In this study, the photo-thermal catalytic performance of a series of single or composite semiconductors (the synthesis approaches are listed in Table S1) in the reaction of glycerol carbonate generation from glycerol and CO₂ were explored and screened (Table S2), with the results revealing that ZnWO₄-ZnO composite exhibited the highest photo-thermal catalytic performance among all the tested samples whereas there is still room for further improvement (Table S2). The ratio of ZnWO₄ to ZnO as well as the

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calcination temperature was optimized (Table S3). Plasmonic metal nanoparticle (Au, Ag, Cu) decoration could efficiently enhance visible light absorption and drive reaction occurrence due to their localized surface plasmon resonance (LSPR) effects [30]. Herein, several different plasmonic metals (Au, Ag, Cu) decorated $\text{ZnWO}_4\text{-ZnO}$ were synthesized and pre-screen test suggested that $\text{Au/ZnWO}_4\text{-ZnO}$ exhibited higher glycerol carbonylation performance under visible light irradiation (Table S4) probably due to the stronger LSPR effect of Au. Therefore, this study focused on the photo-thermal synergistic catalysis of the typical $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts ($x\%$ represented the mass percentage of Au in the catalyst) in the reaction of glycerol and CO_2 , and correlated their physicochemical properties with catalytic performances to uncover the photo-thermal synergistic effects in promoting the formation of glycerol carbonate.

2. Experimental

2.1. Catalyst preparation

ZnO was prepared by hydrothermal method. In a typical procedure, 3.56 g of $\text{Zn(NO}_3)_2 \cdot 6\text{H}_2\text{O}$ was dissolved in 40 mL deionized water to obtain the salt solution and 6.36 g of Na_2CO_3 was dissolved in 20 mL of deionized water to obtain the precipitant solution. Then the salt solution was added dropwisely to the precipitant solution under vigorous stir to form a milky white suspension. After stirring for another 20 min at room temperature, the white suspension was transferred to a hydrothermal autoclave and hydrothermally reacted at 120°C for 24 h. The precipitate was washed by deionized water for 4 times, dried at 110°C overnight, and calcined at 400°C for 3 h to obtain ZnO.

$\text{ZnWO}_4\text{-ZnO}$ (contained 10 wt% WO_3) was prepared using a simple impregnation method. 2.0 g ZnO support was added into 60 mL aqueous solution of ammonium metatungstate. After stirring for 12 h at room temperature, excessive water was removed by rotary evaporation. The obtained solid powder was dried in an oven at 110°C for 12 h and then calcined at 400°C for 3 h. The obtained sample was denoted as $\text{ZnWO}_4\text{-ZnO}$.

$\text{Au/ZnWO}_4\text{-ZnO}$ was also prepared by impregnation method, similar with that of $\text{ZnWO}_4\text{-ZnO}$, except that $\text{ZnWO}_4\text{-ZnO}$ and chloroauric acid were used as the support and Au precursor, respectively. The catalysts were dried at 110°C for 12 h and calcined at 600°C for 3 h, and marked as $x\%\text{Au/ZnWO}_4\text{-ZnO}$, where $x\%$ represented the mass percentage of Au in the catalyst.

Preparation methods of other single and composite semiconductors are listed in Table S1.

2.2. Catalyst characterization

The crystalline structures of the $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts were characterized via X-ray diffraction (XRD) on a Rigaku X-Ray Diffractometer equipped with Ni filter and $\text{Cu K}\alpha$ radiation ($\lambda = 1.5406 \text{ \AA}$, 40 kV, 200 mA). The average crystallite sizes (d) of metal particle and support were calculated by the line broadening method using Scherrer equation, $d = K\lambda/\beta\cos\theta$, where λ is the wavelength of X-ray, K is Scherrer constant taken as 0.89, β is determined as the width of the peak at half maximum height, and θ is the diffraction angle.

N_2 adsorption-desorption isotherms of the catalysts were determined using a Micromeritics TriStar II 3020 M-type absorber. The specific surface area of the sample was fitted using the Brunauer–Emmett–Teller (BET) method, and the pore volume and pore size distribution were calculated by the Barrett–Joyner–Halenda (BJH) method (based on the desorption branch).

The light absorption capacities of the catalysts were characterized on the Hitachi U-3010 UV–vis spectrophotometer in the wavelength range of 200–800 nm, with BaSO_4 as a reference.

The local structure of the catalysts was characterized via Raman

spectroscopy on HORIBA Jobin Yvon LabRAM HR with a laser source wavelength of 514 nm and a scanning range of $100\text{--}1100 \text{ cm}^{-1}$.

The surface composition of the catalyst and the chemical state of the element were analyzed by X-ray photoelectron spectroscopy (XPS), and an energy spectrometer of the PHI Quantera SXM model of ULVAC-PHI was used. The binding energy of each element was calibrated by C1s (284.8 eV).

Photo-generated electron-hole transfer and recombination of Au-based photocatalysts were analyzed by steady-state fluorescence spectroscopy (PL) on Edinburgh FS5 fluorescence spectrometer.

The basic properties of the catalysts were determined by CO_2 -temperature programmed desorption ($\text{CO}_2\text{-TPD}$) methods on CHEMBET 3000 TPR/TPD. In a typical experimental procedure, approximately 0.1 g sample was placed in a U-shaped quartz tube and pretreated in He gas (30 mL/min) at 400°C for 30 min. After cooling down to 100°C , the gas was switched to high purity CO_2 for adsorption for 30 min. Then He gas was purged for 30 min at the same temperature. Finally, it was raised to 800°C at a rate of 15°C/min under a He gas flow (30 mL/min). The desorption signal ($m/z = 44$ for CO_2) was detected by a quadrupole mass spectrometer DM200 m.

2.3. Catalyst evaluation

The reaction of glycerol carbonate production from glycerol and CO_2 was carried out in a stainless steel high pressure photoreactor (Yanzheng YZPR-100) with a built-in thermocouple, equipped with a set of heating and magnetic stirring systems. A high-pressure resistant quartz window was used for visible light introduction. A certain amount of glycerol, catalyst, solvent and CO_2 were added/charged into the autoclave. After reacting for a certain period of time, the liquid in the autoclave was quantitatively analyzed by gas chromatography using a Lunan-SP 6890 gas chromatograph equipped with an FID detector and a column of PEG 20M ($30 \text{ m} \times 0.32 \text{ mm} \times 0.5 \mu\text{m}$).

3. Results and discussion

3.1. Physicochemical properties of the support and Au-based catalysts

The crystalline structure of $\text{ZnWO}_4\text{-ZnO}$ demonstrated that it was comprised of hexagonal phase ZnO (PDF card 36-1451) and monoclinic phase ZnWO_4 (PDF card 15-0774) (Fig. 1). Diffraction peaks attributed to cubic phase Au (PDF card 04-0784) appeared over the $x\%\text{Au/ZnWO}_4\text{-ZnO}$ ($x\% = 1\text{--}4\%$) catalysts, suggesting Au nanoparticles

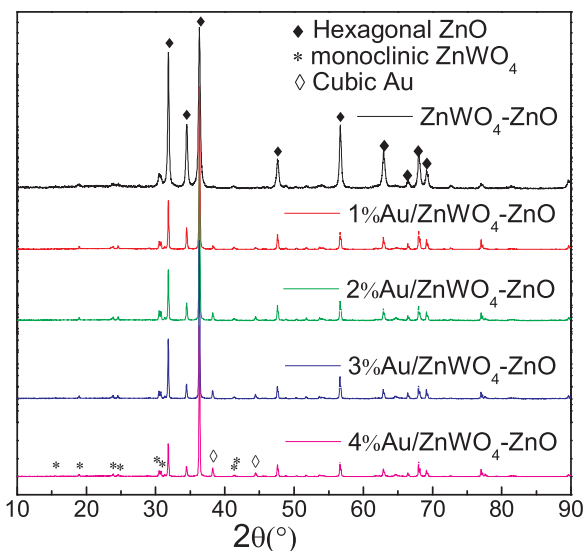


Fig. 1. XRD patterns of support $\text{ZnWO}_4\text{-ZnO}$ and $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts.

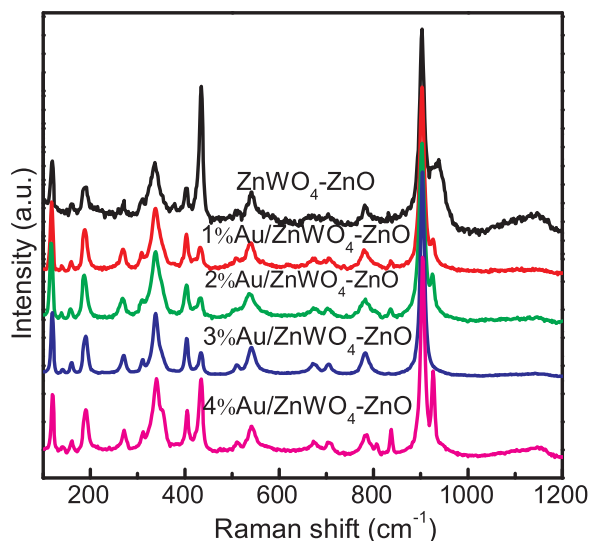


Fig. 2. Raman spectra of support $\text{ZnWO}_4\text{-ZnO}$ and $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts.

were loaded onto the support successfully. The sizes of ZnO and Au nanoparticles over $\text{ZnWO}_4\text{-ZnO}$ and $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts were calculated according to Scherrer equation from the diffraction peaks at 36.3° ($\text{ZnO}(101)$) and $2\theta = 38.2^\circ$ ($\text{Au}(111)$). The sizes of ZnO were 34.8 nm, 66.8 nm, 65.2 nm, 65.4 nm, and 65.8 nm, respectively, and the sizes of Au nanoparticles were –, 55.0 nm, 64.9 nm, 69.2 nm, and 69.2 nm, respectively, over $\text{ZnWO}_4\text{-ZnO}$, 1% $\text{Au/ZnWO}_4\text{-ZnO}$, 2% $\text{Au/ZnWO}_4\text{-ZnO}$, 3% $\text{Au/ZnWO}_4\text{-ZnO}$ and 4% $\text{Au/ZnWO}_4\text{-ZnO}$. It indicated that Au loading did not change the nanostructure of the $\text{ZnWO}_4\text{-ZnO}$ support, but increased the sizes of ZnO nanoparticles, which was probably due to the aggregation of ZnO at the high temperatures used for catalyst drying and calcination during Au loading. Additionally, larger Au sizes were observed as the Au loading increased in the range of 1% to 3%.

The local structure of $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts was characterized by Raman spectroscopy. The results in Fig. 2 revealed that the Raman spectra of the $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts were similar to that of support $\text{ZnWO}_4\text{-ZnO}$, because of the relatively low Au loadings ($\leq 4\%$). The peaks at 118 cm^{-1} and 434 cm^{-1} in Fig. 2 correspond to the characteristic E2 (low) and E2 (high) vibration modes of Wurtzite-structured ZnO, respectively [10]. The highest peak at 902 cm^{-1} , derived from the stretching vibration of the W–O bond anti-symmetric bridging mode in the tungstate chain, is typical for ZnWO_4 ; the peak at 335 cm^{-1} can be attributed to the terminal WO_2 functional group [16]; and W–O bond of medium length is a characteristic of bridged W–O, with its stretching vibration peaks in the range of $700\text{--}1000\text{ cm}^{-1}$. The shift of the position of a specific Raman peak could reflect the degree of structure order, with blue shift suggesting the structural unit is more regular and red shift indicating more distortion [16]. The position of the peak at 902 cm^{-1} of the $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts did not change substantially with the variation of Au loading, indicating that the structural order of the ZnWO_4 component in each sample was similar and the length of the W–O bond in the octahedral WO_6 structure was basically constant. Results of XRD patterns and Raman spectra indicated the successful preparation of $\text{ZnWO}_4\text{-ZnO}$ and $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts.

The actual contents of Au, Zn, and W in the catalysts were analyzed by ICP, and they were 1.9%, 71.5%, and 6.9%, respectively, over 2% $\text{Au/ZnWO}_4\text{-ZnO}$, close to the theoretical content of each element (2.0%, 70.9%, and 7.8%, respectively). The $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts possessed N_2 adsorption-desorption isotherms of IV category with H3 type hysteresis loops [17] and wide pore size distributions (10–90 nm), indicating that mesopores dominated the pore structures of the catalysts (Fig. S1 and Table S5). The reduction behaviours and Au-

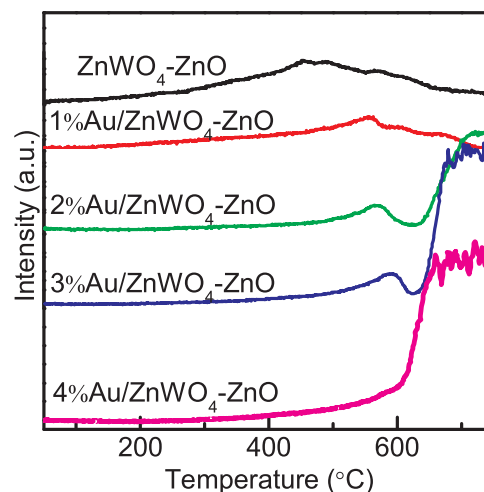


Fig. 3. H_2 -TPR profiles of support $\text{ZnWO}_4\text{-ZnO}$ and $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts.

support interactions over the catalysts were investigated by H_2 -TPR (Fig. 3). $\text{ZnWO}_4\text{-ZnO}$ exhibited two partially overlapped peaks at $400\text{--}600^\circ\text{C}$, which could respectively be assigned to the reduction of Zn^{2+} in small grains and large bulk particles to low valence species [23]. The two reduction peaks shifted to higher temperatures over $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts, suggesting that Au loading made Zn^{2+} more difficult to be reduced. The significantly changed reduction behaviour of the catalysts after Au loading provided evidences for the existence of strong interactions between Au nanoparticles and support $\text{ZnWO}_4\text{-ZnO}$.

3.2. XPS spectra of the support and Au-based catalysts

The chemical composition and oxidation state of surface of the $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts were characterized by XPS (Fig. 4 and Table 1). The full XPS spectra in Fig. 4a revealed Au, Zn, W and O were the main elements of $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts. The high resolution spectra of the three metal elements are displayed in Fig. 4b–d, respectively. Over $\text{ZnWO}_4\text{-ZnO}$, two peaks at 1022.1 eV and 1045.2 eV were observed over the Zn 2p spectra (Fig. 4c), corresponding to Zn 2p $_{3/2}$ and Zn 2p $_{1/2}$ [31], respectively; two partially overlapped peaks of W 4f appeared at 36.2 eV and 38.3 eV (Fig. 4d), corresponding to W 4f $_{7/2}$ and W 4f $_{5/2}$, respectively [31]. Over $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts, Au 4f $7/2$ peak appeared at around 82.3 eV (Fig. 4b), close to that reported in the literatures [32,33]; the intensity of this peak increased gradually with the increase of Au loading, supporting the successful loading of Au; Zn and W could also be detected over $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts (evidenced by their typical XPS peaks in Fig. 4c and d), however, their peak positions shifted to lower binding energies, by 1.6 eV for Zn 2p and 1.5 eV for W 4f, respectively, which may be due to that the addition of Au increased the electron densities at the Zn and W points by partially transferring the electrons from the electronic rich Au to support $\text{ZnWO}_4\text{-ZnO}$ [34]. However, as the Au content increased from 1% to 4%, the binding energies of Zn 2p and W 4f of $x\%\text{Au/ZnWO}_4\text{-ZnO}$ remained nearly constant, indicating that the loading content of Au had little effect on the electron density of Zn and W. The mass fractions of Au, W, Zn and O on surface of each catalyst calculated by XPS are shown in Table 1. As the theoretical loading of Au increased from 1% to 4%, the actual Au contents on the surface of the samples gradually increased from 0.5% to 2.8%, while the measured elemental contents of W and Zn on catalyst surface did not change much, indicating that Au could be impregnated onto $\text{ZnWO}_4\text{-ZnO}$ and the impregnation of Au affected little on the support.

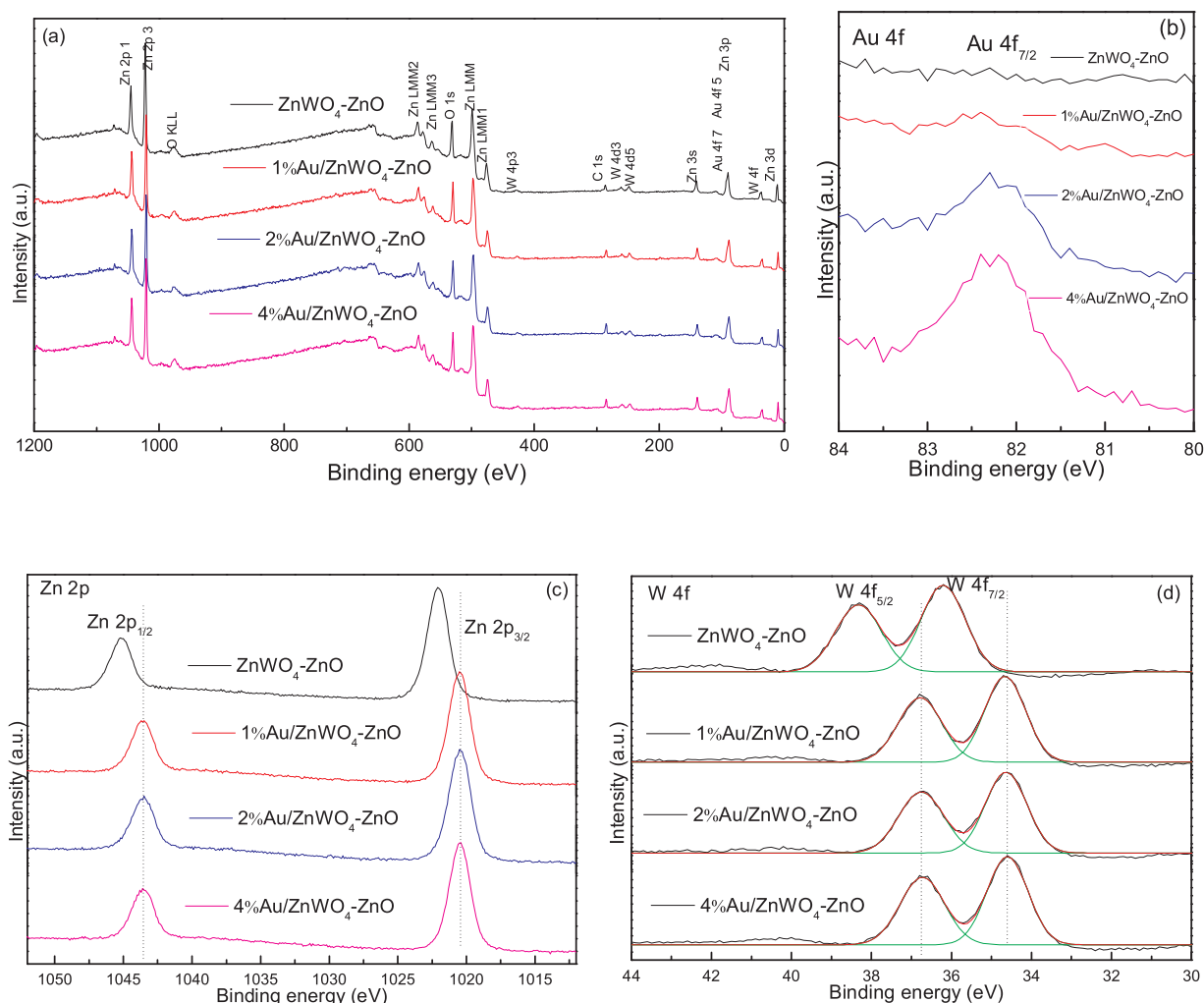


Fig. 4. (a) Full XPS spectra, (b) Au 4f spectra, (c) Zn 2p spectra and (d) W 4f spectra of $\text{ZnWO}_4\text{-ZnO}$ and $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts.

Table 1
Elemental contents over $\text{ZnWO}_4\text{-ZnO}$ and $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts.

Catalyst	Mass fraction of each element (%)							
	Measured value				Theoretical value			
	Au	W	Zn	O	Au	W	Zn	O
$\text{ZnWO}_4\text{-ZnO}$	0	8.7	66.4	24.9	0	7.9	72.3	19.8
1% $\text{Au/ZnWO}_4\text{-ZnO}$	0.5	10.1	64.0	25.4	1.0	7.8	71.6	19.6
2% $\text{Au/ZnWO}_4\text{-ZnO}$	1.2	10.3	63.4	25.1	2.0	7.8	70.9	19.3
4% $\text{Au/ZnWO}_4\text{-ZnO}$	2.8	10.2	64.5	22.5	4.0	7.6	69.4	19.0

3.3. CO_2 adsorption-desorption capacities of the support and Au-based catalysts

Considering CO_2 is one of the reactants in the probe reaction, it is important to study the CO_2 adsorption-desorption properties of $x\%\text{Au/ZnWO}_4\text{-ZnO}$. Herein, CO_2 -TPD was performed with the results displayed in Fig. 5. Apparently, $\text{ZnWO}_4\text{-ZnO}$ had a CO_2 desorption peak at the low temperature region (100–200 °C) and two concomitant CO_2 desorption peaks at the high temperature region (300–600 °C). The intensity of the desorption peaks reduced to some extents with the increase of Au loadings, probably due to the coverage of $\text{ZnWO}_4\text{-ZnO}$ surface by Au nanoparticles. The areas of the CO_2 desorption peaks in the range of 100–200 °C, 200–400 °C, and > 400 °C were integrated (Table 2). Obviously, with the increase of Au loading from 0% to 4%,

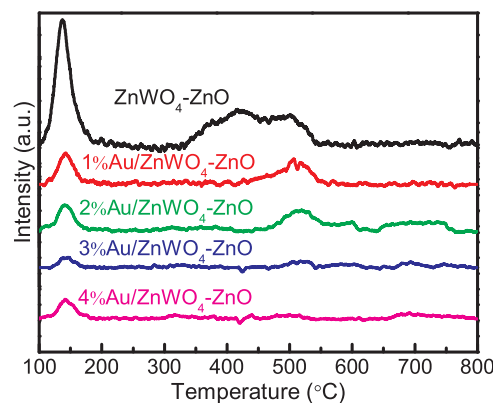


Fig. 5. CO_2 -TPD profiles of $\text{ZnWO}_4\text{-ZnO}$ and $x\%\text{Au/ZnWO}_4\text{-ZnO}$ catalysts.

the total basicity of the catalysts firstly dropped severely from 428.6 $\mu\text{mol CO}_2/\text{g}$ ($\text{ZnWO}_4\text{-ZnO}$) to 93.0 $\mu\text{mol CO}_2/\text{g}$ (1% $\text{Au/ZnWO}_4\text{-ZnO}$) and then decreased gradually and finally to 21.3 $\mu\text{mol CO}_2/\text{g}$ (4% $\text{Au/ZnWO}_4\text{-ZnO}$).

3.4. Light responsive capacities of the support and Au-based catalysts

The light absorption capacities of the catalysts play determining roles in influencing their photocatalytic performances. The UV–vis

Table 2
Basic sites over $\text{ZnWO}_4\text{-ZnO}$ and $x\%\text{Au}/\text{ZnWO}_4\text{-ZnO}$ catalysts.

Catalyst	Basic sites ($\mu\text{mol CO}_2/\text{g}$)			
	100–200 °C	200–400 °C	> 400 °C	Total
$\text{ZnWO}_4\text{-ZnO}$	169.65	106.04	152.88	428.58
1% $\text{Au}/\text{ZnWO}_4\text{-ZnO}$	30.64	1.39	60.92	92.95
2% $\text{Au}/\text{ZnWO}_4\text{-ZnO}$	15.49	2.91	40.93	59.32
4% $\text{Au}/\text{ZnWO}_4\text{-ZnO}$	11.16	0.00	11.87	23.03
4% $\text{Au}/\text{ZnWO}_4\text{-ZnO}$	15.22	4.33	1.76	21.31

spectra in Fig. 6a revealed that, $x\%\text{Au}/\text{ZnWO}_4\text{-ZnO}$ exhibited similar trend in light absorption in the wavelength range of 200–390 nm, indicating the amount of Au loading did not affect the optical responsivity of $\text{ZnWO}_4\text{-ZnO}$ in the ultraviolet region. What's more, compared with $\text{ZnWO}_4\text{-ZnO}$, the light absorption intensities of $x\%\text{Au}/\text{ZnWO}_4\text{-ZnO}$ were lower in the wavelength range of 200–320 nm, which may be owing to the sintering of $\text{ZnWO}_4\text{-ZnO}$ nanoparticles, whereas the light absorption capacities of the catalysts in the visible light region were greatly enhanced because of LSPR effect of the supported Au nanoparticles [7]. The strong visible light absorption ensures the $x\%\text{Au}/\text{ZnWO}_4\text{-ZnO}$ catalysts could be excited by visible light and produce photo-generated electron-hole pairs under visible light illumination. Noticeably, 3% $\text{Au}/\text{ZnWO}_4\text{-ZnO}$ and 2% $\text{Au}/\text{ZnWO}_4\text{-ZnO}$ performed stronger visible light absorption capacity than other catalysts, evidenced by their larger Au plasmonic absorption peaks in the visible light region.

Steady-state fluorescence spectroscopy (PL) was used to analyze the transfer and recombination characteristics of the electron-hole pairs, another factor influencing the photocatalytic performance of the catalysts. Literatures [24] pointed out that ZnO has two main emission peaks on its PL spectra, in which the emission peak at about 390 nm is attributed to the recombination of photo-generated electron-hole pair, and the other emission peak located at 420–620 nm may be related to an indirect emission from ZnO surface vacancies [24]. The strongest emission peak of ZnWO_4 appears at around 470 nm, which is derived from the WO_6^{6-} structure of the scheelite-type ZnWO_4 [15]. The PL spectra in Fig. 6b revealed that, the intensity of the emission peak at around 390 nm over 2% $\text{Au}/\text{ZnWO}_4\text{-ZnO}$ was much lower than that of $\text{ZnWO}_4\text{-ZnO}$ which indicated that the addition of 2% Au could effectively inhibit the recombination of photo-generated electron-hole pair in $\text{ZnWO}_4\text{-ZnO}$ [25].

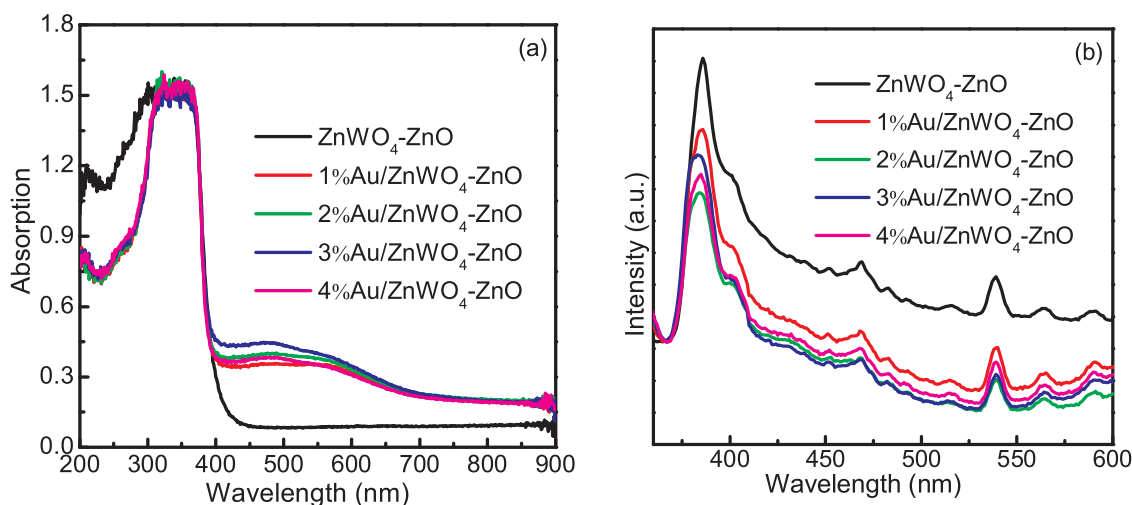


Fig. 6. (a) UV-vis spectra, and (b) PL spectra of $\text{ZnWO}_4\text{-ZnO}$ and $x\%\text{Au}/\text{ZnWO}_4\text{-ZnO}$ catalysts.

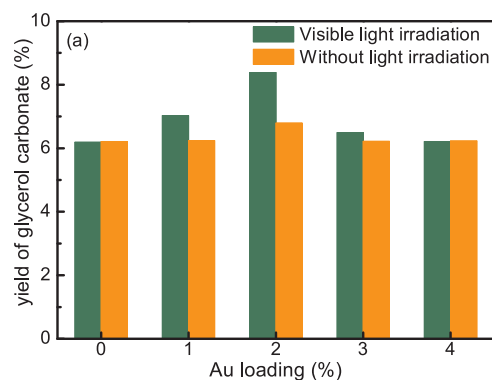


Fig. 7. Catalytic performance of $x\%\text{Au}/\text{ZnWO}_4\text{-ZnO}$ catalysts with or without visible light irradiation. L7.

Reaction conditions: 10 mmol glycerol, 1.0 g catalyst, 20 mL DMF, 5.0 MPa, 150 °C, 6 h, dark or with 250 W visible light irradiation.

3.5. Catalytic performances of the support and Au-based catalysts

The catalytic performances of $\text{ZnWO}_4\text{-ZnO}$ and $x\%\text{Au}/\text{ZnWO}_4\text{-ZnO}$ catalysts were evaluated in the reaction of glycerol carbonate production from glycerol and CO_2 with or without visible light irradiation (Fig. 7). Under the conditions of 10 mmol glycerol, 1.0 g catalyst, 20 mL DMF, 150 °C, 5.0 MPa, 6 h, no matter with or without visible light irradiation, nearly 100% selectivity to glycerol carbonate could be achieved and by-products such as ether polymers were not detected. Without light irradiation, a yield of glycerol carbonate of 6.2% was obtained over $\text{ZnWO}_4\text{-ZnO}$, which increased slightly after the loading of Au (6.8% over 2% $\text{Au}/\text{ZnWO}_4\text{-ZnO}$), indicating Au helped reactant activation, however the promotion effect was very limited. With the irradiation of 250 W visible light, the photocatalytic performance of $\text{ZnWO}_4\text{-ZnO}$ was almost the same as that obtained under the condition without light irradiation, which was due to the lack of visible light absorption capacity of $\text{ZnWO}_4\text{-ZnO}$; after the loading of Au, a volcano trend was observed over the increment of yield of glycerol carbonate, with a maximum yield increment of 1.6% being obtained when the loading of Au was 2%. It indicated that the amount of Au loading was important in improving the catalyst performance with visible light irradiation.

Reaction temperature is important in determining the photo-thermal catalytic activity of 2% $\text{Au}/\text{ZnWO}_4\text{-ZnO}$ in glycerol carbonate synthesis (Fig. 8a). Without light irradiation, the conversion of glycerol increased gradually with increasing temperature from 110 °C to 150 °C,

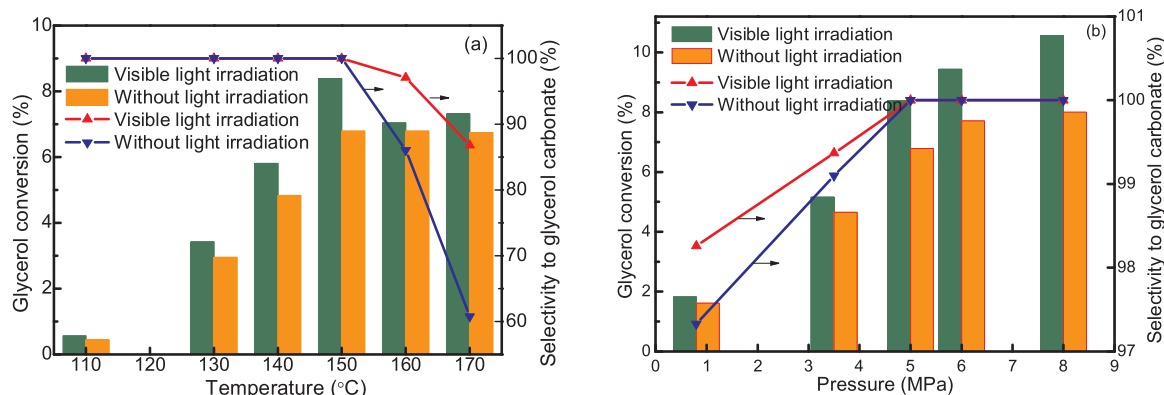


Fig. 8. (a) effects of reaction temperatures on the performance of 2% Au/ZnWO₄-ZnO catalyst, and (b) Effects of pressure on the performance of 2% Au/ZnWO₄-ZnO catalyst.

Reaction conditions: 10 mmol glycerol, 1.0 g catalyst, 20 mL DMF, 6 h, dark or with 250 W visible light irradiation. The results in Fig. 8a was evaluated at 5.0 MPa, and the results in Fig. 8b was evaluated at 150 °C.

and then remained nearly constant when the temperature was further increased to 170 °C. In addition, the selectivity to glycerol carbonate decreased from 100% at 150 °C to 60.8% at 170 °C, due to the formation of by-product ether polymer at higher temperatures. On the other hand, the conversion of glycerol under visible light irradiation showed a volcanic curve with the increase of temperature, and reached the maximum value at 150 °C. Noticeably, by introducing 250 W visible light at 170 °C, the conversion of glycerol increased from 6.8% to 7.3%, and the selectivity to glycerol carbonate increased from 60.8% to 86.8%. The obviously improved glycerol conversion and selectivity to glycerol carbonate via visible light introduction at 150–170 °C, as well as the temperature-dependent photo-thermal performance of 2% Au/ZnWO₄-ZnO, suggested the existence of strong photo-thermal synergism over the photo-thermal catalytic system.

Reaction pressure also showed remarkable influence on the conversion and selectivity of carbonate, as shown in Fig. 8b. Fig. 8b shows the effect of CO₂ pressure on the photo-thermal catalytic activity of 2% Au/ZnWO₄-ZnO. With the increase of the reaction pressure from 0.8 MPa to 8.0 MPa, the conversion of glycerol increased gradually under the conditions of both with and without visible light irradiation, and the effect of light (the increment of glycerol conversion induced by visible light irradiation) was also increased gradually. When the reaction pressure is 8.0 MPa, the conversions of glycerol were 10.6% and 8%, respectively, under the conditions of with or without visible light radiation, suggesting an obvious photo-thermal catalytic effect. In addition, at lower CO₂ reaction pressure (0.8 to 3.5 MPa), a small amount of polyether polymer can be detected as by-products; at CO₂ reaction pressures of higher than 5.0 MPa, the selectivity to glycerol carbonate was close to 100%. Noteworthy, when CO₂ reaction pressure was low, the introduction of visible light could also slightly improve the selectivity to glycerol carbonate and reduce the formation of by-products.

3.6. Mechanism discussion

Based on the characterization and reaction results, a possible mechanism was proposed for the photo-thermal catalytic conversion of glycerol and CO₂ to glycerol carbonate. Without light irradiation, CO₂ and glycerol are activated on ZnWO₄-ZnO in the form of bridged carbonate and zinc alcohol complex, followed by the insertion of the activated CO₂ into the zinc alcohol complex to form a cyclic metal carbonate intermediate, and then the alkoxy in the intermediate nucleophilically attacks on carbon atom of carbonyl group, which finally rearranges to glycerol carbonate [4]. The loading of Au reduced CO₂ adsorption-desorption capacities of ZnWO₄-ZnO (evidenced by the decreased CO₂ desorption peaks over the CO₂-TPD profile in Fig. 5) but facilitated CO₂ activation [26], with the two contradictory effects

leading to the nearly un-promoted catalytic performances of Au catalysts under the conditions without light irradiation. At the temperatures ≤ 150 °C, the above mentioned pathway dominated and lead to nearly 100% selectivity to glycerol carbonate. At temperatures > 150 °C, most of the adsorbed CO₂ molecules desorb from catalyst surface to free CO₂ (It could be seen from the CO₂-TPD profiles in Fig. 5); then the excessively adsorbed glycerol molecules tend to aggregate and form by-products ether polymers, and result in the decrease in selectivity to glycerol carbonate.

Under visible light irradiation, the hot electrons induced by Au LSPR could be excited and distributed over the energy states above Fermi energy level. Due to the combination between ZnO and ZnWO₄ as well as the Schottky barrier between metal Au and semiconductor, the photo-generated electron-hole pairs redistributed in the catalyst. The energy level of Au LSPR is higher than that of the conduction band of ZnO and ZnWO₄, which results in the transfer of the energetic conductive electrons of Au LSPR from the metal surface to the conduction band of ZnO and ZnWO₄. Then the electrons could be directly transferred to the antibonding orbitals of CO₂ molecules adsorbed on support ZnWO₄-ZnO, forming transient negative-ion state CO₂^{•-} radicals [35–38] (CO₂^{•-} was adsorbed on the support in this study, with its structure displayed in Fig. 9). The bonds in CO₂^{•-} are weakened and CO₂ activation are then facilitated. Moreover, due to the electronegativity difference between C and O, O has more affinity to the electron and C is relatively positive charged. On the other hand, glycerol firstly chemically adsorbed on support by losing two H from the adjacent two hydroxyl groups (by reacting the two H atoms with O on the support) and then the positively charged hole preferably locates at the C atom and the adjacent O atom is relatively negatively charged since C has lower electronegativity than O. Due to the affinity between negatively and positively charged atoms, the O atom on the hydroxyl group of the activated alcohol attacks the C atom on the bridge co-ordinated carbonyl group and finally forms the target product glycerol carbonate by releasing one oxygen atom to compensate to support (Fig. 9). The possibility of glycerol carbonate formation via visible light irradiation is responsible for the enhanced photo-thermal activities over Au/ZnWO₄-ZnO. The transfer of photo-generated electrons and holes from catalysts to CO₂ and glycerol ensures stronger absorption of the reactants, which inhibits CO₂ desorption at higher temperatures and leads to the improved selectivity to glycerol carbonate.

4. Conclusions

To sum up, light is introduced into a thermal-driven catalytic system and for the first time used as driving force for the direct synthesis of glycerol carbonate from glycerol and CO₂. Visible light irradiation

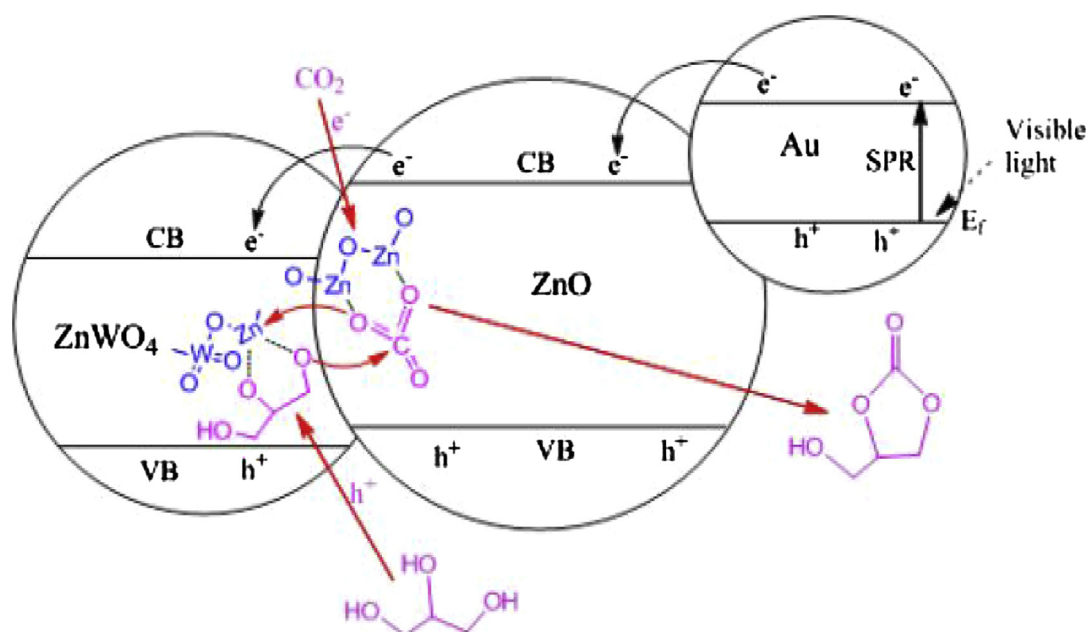


Fig. 9. Possible mechanism for catalytic conversion of glycerol and carbon dioxide to glycerol carbonate over Au/ZnWO₄-ZnO with light irradiation.

obviously improved the performances of x%Au/ZnWO₄-ZnO due to a strong photo-thermal synergistic effect. The light effects of the catalyst varied greatly with the contents of Au loading, with 2%Au/ZnWO₄-ZnO exhibiting the best photo-thermal catalytic performance. Under the condition of 150 °C, 8.0 MPa CO₂ and visible light irradiation, a yield to glycerol carbonate high up to 10.6% could be achieved, which was increased by 33% compared with the thermal-driven condition. The strong visible light absorption ability of the catalyst and the efficient separation of photo-generated electron-hole pairs are responsible for the excellent photocatalytic performances. This study offers an approach for effectively promoting catalytic performance via designing suitable catalysts with strong photo-thermal synergistic effect.

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Appendix A. Supplementary data

Supplementary material related to this article can be found, in the online version, at doi:<https://doi.org/10.1016/j.apcatb.2018.12.018>.

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